

# SAFETY DATA SHEET

1. Identification		
Product identifier: RTV8111		
Other means of identification Synonyms:		ICONE RUBBER COMPOUND, Silicone Elastomer
Recommended use and restriction on use Recommended use: Silicone Elastomer Restrictions on use: Not known.		
Manufacturer/Importer/Distr ibutor Information	:	Momentive Performance Materials LLC 260 Hudson River Road Waterford NY 12188
Contact person	:	commercial.services@momentive.com
Telephone	:	General information +1-800-295-2392
Emergency telephone number Supplier	:	CHEMTREC 1-800-424-9300

# 2. Hazard(s) identification

#### **Hazard Classification**

# Health Hazards

Toxic to reproduction

Category 2

# Label Elements

Hazard Symbol:



Signal Word:

Warning

SDS\_US

1/14



Hazard Statement:	H361f; Suspected of damaging fertility.
Precautionary Statements	
Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.
Response:	If exposed or concerned: Get medical advice/attention.
Storage:	Store locked up.
Disposal:	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
Other hazards which do not result in GHS classification:	None.

# 3. Composition/information on ingredients

#### Mixtures

Chemical Identity	CAS number	Content in percent (%)*	Notes
(1) Calcium Carbonate	471-34-1	20 - <50%	# This substance has workplace exposure limit(s).
Silicic acid, ethyl ester	11099-06-2	1 - <5%	No data available.
Octamethylcyclotetrasiloxane	556-67-2	0.1 - <1%	No data available.

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

(1) The respirable particle(s) listed above are inextricably bound within the polymer matrix, and therefore does not present an inhalation hazard during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

4. First-aid measures	
Ingestion:	If swallowed, rinse mouth with water (only if the person is conscious). Do NOT induce vomiting. Consult a physician for specific advice.
Inhalation:	Move into fresh air and keep at rest. Get medical attention if symptoms occur.
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Version: 2.0 Revision Date: 04/18/2017

# RTV8111

Skin Contact:	Wash area with soap and water.	
Eye contact:	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.	
Most important symptoms/effect	s, acute and delayed	
Symptoms:	No data available.	
Hazards:	No data available.	
Indication of immediate medical	attention and special treatment needed	
Treatment:	Treatment is symptomatic and supportive.	
5. Fire-fighting measures		
General Fire Hazards:	No data available.	
Suitable (and unsuitable) extinguishing media		
Suitable extinguishing media:	All standard extinguishing agents are suitable.	
Unsuitable extinguishing media:	Do not use water jet.	
Specific hazards arising from the chemical:	No data available.	
Special protective equipment and precautions for firefighters		
Special fire fighting procedures:	No data available.	
Special protective equipment for fire-fighters:	Firefighters must wear NIOSH/MSHA approved positive pressure self- contained breathing apparatus with full face mask and full protective clothing.	

# 6. Accidental release measures

Personal precautions,	Keep container closed. Avoid inhalation of vapors and spray mists. Avoid
protective equipment and emergency procedures:	contact with skin and eyes. Use only in well-ventilated areas. Keep out of reach of children. See Section 8 of the SDS for Personal Protective Equipment.



Methods and material for containment and cleaning up:	Wipe, scrape or soak up in an inert material and put in a container for disposal. Wash walking surfaces with detergent and water to reduce slipping hazard. Wear proper protective equipment as specified in the protective equipment section.
7. Handling and storage	
Precautions for safe handling:	Sensitivity to static discharge is not expected.
Conditions for safe storage, including any incompatibilities:	No data available.

# 8. Exposure controls/personal protection

#### **Control Parameters**

#### **Occupational Exposure Limits**

Chemical Identity	Туре	Exposure Limit Values	Source
(1) Calcium Carbonate - Total	REL	10 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)
(1) Calcium Carbonate - Respirable.	REL	5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)
(1) Calcium Carbonate - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
(1) Calcium Carbonate - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
(1) Calcium Carbonate - Total dust.	TWA	15 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
(1) Calcium Carbonate - Respirable fraction.	TWA	5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)

This product contains one or more substances with an occupational exposure limit. However, the respirable particle(s) of this/these substance(s) are inextricably bound within the polymer matrix. Therefore, we do not expect an exposure to this/these substance(s) during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

Appropriate Engineering Controls	Eye wash facilities and emergency shower must be available whe handling this product. Use only in well-ventilated areas.	
Individual protection measures,	such as personal protective equipment	
General information:	No data available.	
Eye/face protection:	Safety glasses with side shields	

 Skin Protection
 Rubber gloves are recommended.

Other: None known.



**Respiratory Protection:** If exposure limits are exceeded or respiratory irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA regulations (see 29CFR 1910.134).

Hygiene measures:

No data available.

## 9. Physical and chemical properties

Appearance	
Physical state:	liquid
Form:	liquid
Color:	White
Odor:	Faint
Odor threshold:	No data available.
pH:	not applicable
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	ca. 298 °C (Open Cup)
Evaporation rate:	> 1
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive	e limits
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Heat of combustion:	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Density:	1.18 g/cm3 (23 °C)
Relative density:	ca. 1.2
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	Soluble in toluene xylene
Partition coefficient (n-octanol/water) Log Pow:	No data available.
Auto-ignition temperature:	450 °C not applicable
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Decomposition temperature:	No data available.
SADT:	No data available.
Viscosity, dynamic:	11,000 mPa⋅s (23 °C)
Viscosity, kinematic:	No data available.
Other information	
Minimum ignition temperature:	450 °C
VOC:	6 g/l

# 10. Stability and reactivity

Reactivity:	No data available.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	Hazardous polymerisation does not occur.
Conditions to avoid:	None known.
Incompatible Materials:	None known.
Hazardous Decomposition Products:	Carbon dioxide Silicon dioxide. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed due to oxidative degradation.

# 11. Toxicological information

Information on likely routes of e Ingestion:	exposure No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.
Symptome related to the physic	
Ingestion:	cal, chemical and toxicological characteristics No data available.
	•
Ingestion:	No data available.



# Information on toxicological effects

# Acute toxicity (list all possible routes of exposure)

Oral Product:	ATEmix: 21,777 mg/kg
Specified substance(s): Octamethylcyclotetrasilox ane	LD 50 (Rat): 4,800 mg/kg LD 50 (Mouse): 1,700 mg/kg
Dermal Product:	Not classified for acute toxicity based on available data.
Specified substance(s): Octamethylcyclotetrasilox ane	LD 50 (Rat): 2,400 mg/kg
Inhalation Product:	LC50 (Rat): 36 mg/l [Octamethylcyclotetrasiloxane] LC50 (Rat): 12.1 mg/l [Octamethylcyclotetrasiloxane]
Specified substance(s): Octamethylcyclotetrasilox ane	LC50 (Rat): 36 mg/l
Repeated dose toxicity Product:	NOAEL (Rat(male and female), Inhalation(vapour)): 150 mg/kg NOAEL (Rabbit(male and female), Dermal): > 1 mg/kg
Skin Corrosion/Irritation Product:	(Rabbit, 72 h): No skin irritation
Serious Eye Damage/Eye Irritation Product: (Rabbit, 72 h): Non irritating	
Respiratory or Skin Sensitization Product:	n No data available. , OECD-Guideline 406 (Skin Sensitisation)negative
Carcinogenicity Product:	No data available.



#### IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: No carcinogenic components identified

**US. National Toxicology Program (NTP) Report on Carcinogens:** No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic components identified

#### **Germ Cell Mutagenicity**

In vitro Product:	Ames-Test (OECD-Guideline 471 (Genetic Toxicology: Salmonella typhimurium, Reverse Mutation Assay)): negative (not mutagenic) Mouse Lymphoma Assay (OECD Guidline 476): negative (not mutagenic)
In vivo Product:	Chromosomal aberration (OECD-Guideline 474 (Genetic Toxicology: Micronucleus Test)): negative
Reproductive toxicity Product:	No data available.
Specific Target Organ Toxicity - Product:	Single Exposure No data available.
Specific Target Organ Toxicity - Product:	Repeated Exposure No data available.
Aspiration Hazard Product:	No data available.



Other effects: Octamethylcyclotetrasiloxane (D4) Ingestion: Rodents given large doses via oral gavage of Octamethylcyclotetrasiloxane (1600mg/kg/day,14 days), developed increased liver weights relative to unexposed control animals due to hepatocellular hyperplasia (increased number of liver cells which appear normal) as well as hypertrophy (increased cell size). Inhalation: In inhalation studies, laboratory rodents exposed to Octamethylcyclotetrasiloxane (300 ppm five days/week, 90 days) developed increased liver weights in female animals relative to unexposed control animals. When the exposure was stopped, liver weights returned to normal. Microscopic examination of the liver cells did not show any evidence of pathology. This response in rats, which does not affect the animal's health, is well-documented and widely recognized. It is related to an increase of liver enzymes that metabolize and eliminate a material from the body. The increased liver weight reverses even while the D4 exposure continues. The finding is not adverse, but is considered a natural adaptive change in rats, and does not represent a hazard to humans. Inhalation studies utilizing laboratory rabbits and guinea pigs showed no effects on liver weights. Inhalation exposures typical of industrial usage (5-10 ppm) showed no toxic effects in rodents. Range finding reproductive studies were conducted (whole body inhalation, 70 days prior to mating, through mating, gestation and lactation), with D4. Rats were exposed to 70 and 700 ppm. In the 700 ppm group, there was a statistically significant reduction in mean litter size and in implantation sites. No D4 related clinical signs were observed in the pups and no exposure related pathological findings were found. A two-year, combined chronic/carcinogenicity study, during which rats were exposed to D4 by inhalation, data showed a statistically significant increase in a benign uterine tumor in female rats exposed at the highest level--a level much higher than the low levels that consumers or workers may encounter. An expert panel of independent scientists who have reviewed the results of this research concur that the finding seen in the two-year study occurred through a biological pathway that is specific to the rat and is not relevant to humans. Therefore, this observed effect does not indicate a potential health hazard to humans. In developmental toxicity studies, rats and rabbits were exposed to D4 at concentrations up to 700 ppm and 500 ppm, respectively. No teratogenic effects (birth defects) were observed in either study.

# 12. Ecological information

#### Ecotoxicity:

Acute hazards to the aquatic environment:

Fish Product:

No data available.

#### Aquatic Invertebrates Product:

EC50 (Daphnia magna, 48 h): > 0.015 mg/l

#### Chronic hazards to the aquatic environment:



Fish Product:	LC50 (Oncorhynchus mykiss, 14 d): 0.01 mg/l
Aquatic Invertebrates Product:	EC50 (Daphnia magna, 21 d): > 0.015 mg/l
Toxicity to Aquatic Plants Product:	No data available.
Persistence and Degradability	
Biodegradation Product:	3.7 % (29 d, OECD Test Guideline 310)
BOD/COD Ratio Product:	No data available.
Bioaccumulative potential Bioconcentration Factor (BC Product:	<b>F)</b> Pimephales promelas, Bioconcentration Factor (BCF): 12.40 May accumulate in soil and water systems.
Partition Coefficient n-octan Product:	<b>ol / water (log Kow)</b> No data available.
Mobility in soil:	No data available.
(1) Calcium Carbonate	<b>tion to environmental compartments</b> No data available. No data available. No data available.
Other adverse effects:	No data available.
13. Disposal considerations	
General information:	The generation of waste should be avoided or minimized wherever possible. Do not discharge into drains, water courses or onto the ground. See Section 8 for information on appropriate personal protective equipment.
Disposal instructions:	Disposal should be made in accordance with federal, state and local regulations.
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Contaminated Packaging: Dispose of

Dispose of as unused product.

#### 14. Transport information

#### DOT

Not regulated.

#### IMDG

Not regulated.

#### ΙΑΤΑ

Not regulated.

Special precautions for user:	This product is not regarded as dangerous goods according to the
	national and international regulations on the transport of
	dangerous goods.

#### 15. Regulatory information

#### **US Federal Regulations**

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) None present or none present in regulated quantities.

#### CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Hazard categories

Delayed (Chronic) Health Hazard Fire Hazard

# SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

#### SARA 304 Emergency Release Notification

None present or none present in regulated quantities.



#### SARA 311/312 Hazardous Chemical

Chemical Identity Threshold Planning Quantity

(1) Calcium Carbonate10000 lbsSilicic acid, ethyl ester10000 lbsOctamethylcyclotetrasiloxa10000 lbsne10000 lbs

#### SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130): None present or none present in regulated quantities.

#### **US State Regulations**

#### **US. California Proposition 65**

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

#### Ethanol

#### US. New Jersey Worker and Community Right-to-Know Act

#### **Chemical Identity**

Siloxanes and Silicones, di-Me hydroxy terminated (1) Calcium Carbonate Silicic acid, ethyl ester Tetraethyl Silicate Octamethylcyclotetrasiloxane

#### **US. Massachusetts RTK - Substance List**

No ingredient regulated by MA Right-to-Know Law present.

#### US. Pennsylvania RTK - Hazardous Substances

**Chemical Identity** 

(1) Calcium Carbonate Silicic acid, ethyl ester

#### **US. Rhode Island RTK**

No ingredient regulated by RI Right-to-Know Law present.



### **Inventory Status:**

Australia AICS:	y (positive listing)	Remarks: None.
Canada DSL Inventory List:	y (positive listing)	Remarks: None.
EU EINECS List:	y (positive listing)	Remarks: None.
Japan (ENCS) List:	y (positive listing)	Remarks: None.
China Inventory of Existing	y (positive listing)	Remarks: None.
Chemical Substances:		
Korea Existing Chemicals Inv.	y (positive listing)	Remarks: None.
(KECI):		
Canada NDSL Inventory:	n (Negative listing)	Remarks: None.
Philippines PICCS:	y (positive listing)	Remarks: None.
US TSCA Inventory:	y (positive listing)	Remarks: None.
New Zealand Inventory of	y (positive listing)	Remarks: None.
Chemicals:		
Taiwan. Taiwan inventory	y (positive listing)	Remarks: None.
(CSNN):		

# 16.Other information, including date of preparation or last revision

#### **HMIS Hazard ID**

Health	*	1	
Flammability		1	]
Physical Hazards		0	
PERSONAL PROTECTIO	ON		

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; \*Chronic health effect

Issue Date:	04/18/2017
Revision Date:	No data available.
Version #:	2.0
Further Information:	No data available.



**Disclaimer:** 

#### Notice to reader

Unless otherwise specified in section 1, Momentive products are intended for use in the manufacture and/or formulation of products and are not intended for direct consumer use. These products are not intended for long-lasting (> 30 days) implantation, injection or direct ingestion into the human body, nor for use in the manufacture of multiple use contraceptives. Keep out of the reach of children.

#### **Further Information**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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